

#### SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

### BRIGHTON-BEST INTERNATIONAL INC.

Laboratory Testing Division
Brighton Best International
1222 Forest Parkway
West Deptford, New Jersey 08066
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### **MECHANICAL**

Valid To: July 31, 2021 Certificate Number: 0616.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following <u>fastener tests</u>:

<u>Test Methods</u>

Hardness (Rockwell C)

ASTM E18, F606/F606M; ISO 898-1

Dimensional Testing<sup>1</sup>

Parameter	Range	CMC <sup>2</sup> (±)	Technique / Method
Threads <sup>3</sup>			
External	4-40 to 1.000 in	0.0005 in	Tri-roll gage/ IFI Hbk 7 <sup>th</sup> Ed.
	#8 to 1 in	N/A	ASME B1.3 screw thread gaging systems, go/no-go ring gages
Internal	0.25 to 1.5 in	N/A	ASME B1.3 System 21 Thread plug go/no-go
Socket Recess <sup>3</sup>	Up to 0.5000 in	0.0009 in	Recess checker gage (indicator)/ IFI Hbk 7 <sup>th</sup> Ed.
Radii <sup>3</sup>	Up to 6.000 in	0.001 in	Optical comparator/ IFI Hbk 7 <sup>th</sup> Ed.
Angle <sup>3</sup>	Up to 360°	0.08°	Optical comparator/ IFI Hbk 7 <sup>th</sup> Ed.

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Parameter	Range	CMC <sup>2</sup> (±)	Technique / Method
Linear <sup>3</sup>	Up to 1.0000 in  Up to 6.0000 in  Up to 6.0000 in	0.0005 in 0.0007 in 0.0007 in	Micrometer/ IFI Hbk 7 <sup>th</sup> Ed  Caliper/ IFI Hbk 7 <sup>th</sup> Ed.  Optical comparator/ IFI Hbk 7 <sup>th</sup> Ed.
Protrusion Gaging <sup>3</sup>	Up to 1.0000 in	0.0005 in	Indicator/ IFI Hbk 7 <sup>th</sup> ED
Camber/Straightness <sup>3</sup>	Up to 1.000 in	0.001 in	ASME B18.2.9

<sup>&</sup>lt;sup>1</sup> This laboratory does not offer commercial dimensional testing services.

<sup>&</sup>lt;sup>2</sup> Calibration and Measurement Capability (CMC) is the smallest uncertainty of measurement that a laboratory can achieve within its scope of accreditation when performing more or less routine measurements of nearly ideal measurement standards or nearly ideal measuring equipment. CMCs represent expanded uncertainties expressed at approximately the 95 % level of confidence, usually using a coverage factor of k = 2. The actual measurement uncertainty of a specific measurement performed by the laboratory may be greater than the CMC due to the behavior of the customer's device and to influences from the circumstances of the specific measurement.

<sup>&</sup>lt;sup>3</sup> This test is not equivalent to that of a calibration.



# Accredited Laboratory

A2LA has accredited

## **BRIGHTON-BEST INTERNATIONAL INC.**

West Deptford, NJ

for technical competence in the field of

## Mechanical Testing

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017 General requirements for the competence of testing and calibration laboratories. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).



Presented this 13th day of August 2019.

Vice President, Accreditation Services For the Accreditation Council Certificate Number 0616.01 Valid to July 31, 2021